

PEORIA, IL MILWAUKEE, WI
WAUSAU, WI ST. LOUIS, MO



www.obriensteel.com
800-322-4450
sales@obriensteel.com

WE KNOW MACHINING

PRODUCTS

PLATE
SHEET
BEAMS
CHANNELS
ANGLES
BARS
PIPE/TUBE
GRATING
FLOOR PLATE

PROCESSES

OXY/PLASMA
LASER
BEVEL
SAW
FORM
BLAST
MACHINE
TUBE LASER
HEAT TREAT

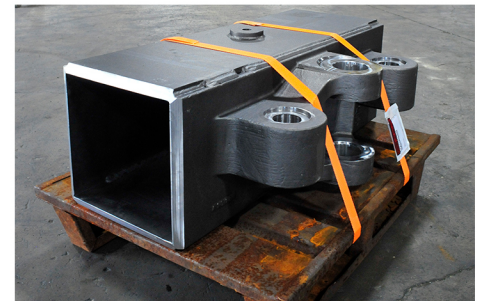
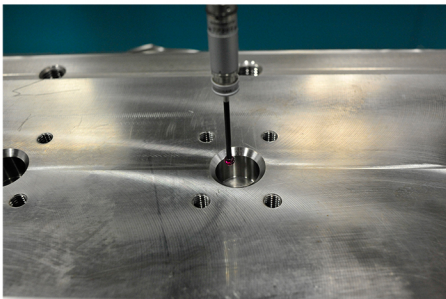
For nearly five decades, O'Brien Steel Service has remained committed to one overriding goal: **Be Easy To Buy From.** With our broad range of in-stock carbon and quenched & tempered steel; comprehensive processing and **Machining** capabilities; and large truck fleet, we are ready to take on your job of any size!





MACHINING, INSPECTION, & PAINTING

Make & Model	Chuck Size	X Travel	Y Travel	Z Travel	Other Axis	Max Weight
BRIDGE MACHINING CENTERS						
Correa FP-Versa	-	510"	118.1"	59.00"	.1 deg. Rt Angle Head & .1 deg. Vertical Indexing	60,000#
Nicolas Correa FP50/60	-	236"	96"	59.00"	Head Changer	60,000#
Okuma MCM25B	-	150"	110"	63"	5 deg. Rt Angle Head	40,000#
HORIZONTAL CNC MACHINING CENTERS						
Mitsui Seiki HS-6A	-	51.18"	39.37"	1 Deg	1 deg.	6,000#
Okuma MA600 HII	-	39.4"	35.4"	Full B Axis	Full B Axis - 6 Station pallet pool	2,640#
Okuma MA600 HIII	-	39.4"	35.4"	Full B Axis	Full B Axis - 6 Station pallet pool	6,600#
Hyundai Wia KH1000	-	87.2"	53.1"	1 Deg Table	1 Deg Table	-
Okuma MA8000H	-	55.12	47.24	Full B Axis	Full B Axis - 6 Station pallet pool	4,400#
VERTICAL CNC MACHINING CENTERS						
Hwacheon Vesta 1050B	-	41.33"	23.62"	23.62"	-	2,204#
Hwacheon Vesta 1300B	-	51.18"	26.38"	25.59"	-	2,626#
Mori Seiki MV65/50	-	60"	25.59"	25.59"	-	4,000#
Mori Seiki MV65/50	-	60"	25.59"	25.59"	-	4,000#
Mori Seiki MV45	-	31.5"	18"	20"	-	-
Awea Yama Seiki SP3016	-	120.47"	62.99"	29.92"	-	20,000#
Awea Yama Seiki SP3016	-	120.47"	62.99"	29.92"	Pallet Changer	20,000#
Awea Yama Seiki SP3016	-	120.47"	62.99"	29.92"	Pallet Changer	20,000#
HAAS VF-2	-	30"	16"	20"	-	-
HAAS VF-5	-	60"	26"	25"	-	-
CNC TURNING CENTERS						
Mori Seiki SL25B/1000	12"	18.5"	N/A	19.7"	-	-
Okuma LB4000	15"	27.7"	9.06"	33.07"	Live Tooling	-
Okuma LB4000	15"	27.7"	9.06"	33.07"	Live Tooling	-
Okuma Multus B400II	15"	27.7"	9.06"	59.00"	7 Axis	-
GRINDING EQUIPMENT						
Blanchard 32HD-60	60"	32"	-	24"	100hp	10,000#



INSPECTION EQUIPMENT	
Wenzel LHF CMM	EZ Set 400
Romer Absolute RA-7340	7.10.7SF CMM
Parlec 1500A-0331	

PAINTING		
Powder Coat Line	132"w x 312"l x 96"t	8,000#
Wet Paint Booth	192" x 720"	-