

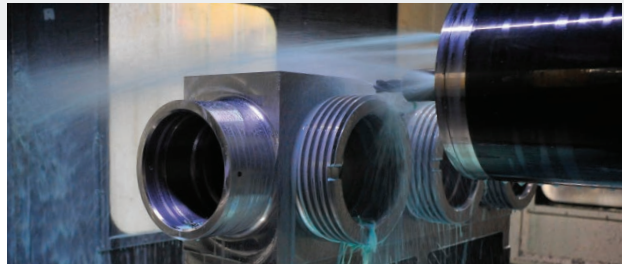


Equipped to handle jobs of all sizes. Specialize in large parts.

At Meta Tec, we have three, 5-axis large bridge-style machining centers, including our largest machine that offers 14 meters of “X” travel across its dual tables and 1.5 meters of “Z” travel. This machine also features a UAD head that can index in two axes to any position within 0.1 degree. Our Meta Tec operations also feature one of the largest CMMs around, equipped to measure the most complex large assemblies, to ensure optimal final inspection of the product prior to shipment. We also have numerous, smaller CNC machining centers to suit any size job.

EQUIPMENT LIST

Item description (Make & Model)	Chuck Size	X Travel	Y Travel	Z Travel	Other Axis	Weight
BRIDGE MACHINING CENTERS						
Correa FP-Versa	---	510"	118.1"	59.00"	.1 Deg Indexing Rt Angle Head +.1 Deg Vertical Indexing	60,000#
Nicolas Correa FP50/60	---	236"	96"	59.00"	Head changer	60,000#
Okuma MCM25B	---	150"	110"	63"	5 Deg Rt Angle Head	40,000#
HORIZONTAL CNC MACHINING CENTERS						
Mitsui Seiki HS-6A	---	51.18"	39.37"	39.37"	1 Deg	6000#
Okuma MA-600 HII	---	39.4	35.4	39.4	Full B Axis	2640#
Hyundai Wia KH1000	---	87.2"	53.1"	55.1"	1 Deg Table	6600#
VERTICAL CNC MACHINING CENTERS						
Hwacheon Vesta 1050B	---	41.33"	23.62"	23.62"	N/A	2204#
Hwacheon Vesta 1300B	---	51.18"	26.38"	25.59"	N/A	2646#
Mori Seiki MV65/50	---	60"	25.59"	25.59"	N/A	4000#
Mori Seiki MV65/50	---	60"	25.59"	25.59"	N/A	4000#
Awea Yama Seiki SP3016	---	120.47"	62.99	29.92"	N/A	20,000#
Awea Yama Seiki SP3016	---	120.47"	62.99	29.92"	Pallet changer	20,000#
Awea Yama Seiki SP3016	---	120.47"	62.99	29.92"	Pallet changer	20,000#
CNC TURNING CENTERS						
Mori Seiki SL25B/1000	12"	18.5"	N/A	19.7"	N/A	N/A
Okuma LB4000	15"	27.7	9.06	33.07	Live Tooling	
Okuma LB4000	15"	27.7	9.06	33.07	Live Tooling	
Okuma Multus B400II	15"	27.7	9.06	59	7 Axis	
INSPECTION EQUIPMENT						
Wenzel LHF CMM	---	6 Meters	3 Meters	2 Meters	---	60,000#
Romer Absolute RA-7340	---	13.1' range	---	---	---	---
Parlec 1500A-0331	---	---	---	---	---	---
EZ Set 400	---	---	---	---	---	---
7.10.7SF CMM	---	34.5	54.7	31.2	---	1500
PAINTING EQUIPMENT						
50' Wash/Phosphatizing booth	---	---	---	---	---	---
16' x 40' Paint booth	---	---	---	---	---	---



O'Brien Meta Tec provides first-rate, quality fabrication and machining. Our rare combination of huge steel inventory, extensive plate cutting and processing operations, welding, and machining separate O'Brien from our competition. Please contact us to discuss your next order.

Lacon, Illinois

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